

Form 1 – Machining for hinges & Cylinder Lock

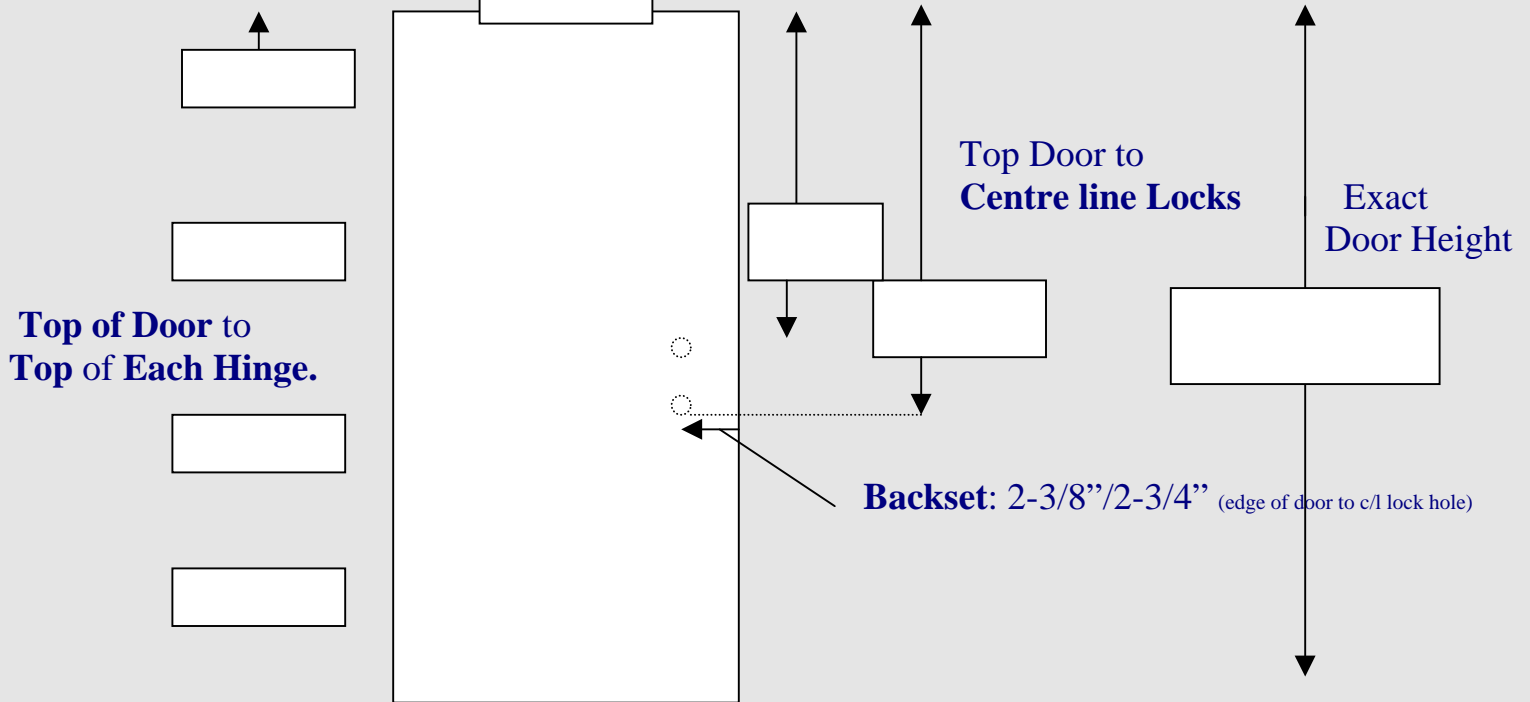
Fill in hardware placements only if custom, if std imperial / metric / Ital, advise in line 1.

Customer Name: _____

Order # _____

Door # _____

Exact Door Width (Give Size of Wide Side)(Bevelled 2 Sides)(Custom Beveling is N/A)



Frame Rebate Size: x (Note Should be 3/16” wider & 1/2 - 3/4” taller than door size)

Actual Door Size is listed. Maximum Undercut for fire doors is 3/4” non-combustible sill. Allow 3/8” above sill.

- () Italdoor standard hardware prep, will match new wood frame(if this is case, write “any” in boxes above, chose sizes below)
- () New hollow metal frame metric ie: *Frame 900 x 2150, door 35-5/16”x 84” x 1-3/4*
- () New hollow metal frame imperial ie: *Frame 36”, door 35-13/16”x 83-1/8”x 1-3/4*
- () Prep per above, tolerance 1/16”

2) Hinge Size 3x3” 3-1/2 x 3-1/2” 4x4” 4-1/2 x 4”” 5x4” Continuous No prep
 (For fire door, minimum 4x4”, & minimum 3 hinges per door) (hinge height x hinge depth)

3) Hinge Tip Square / 1/4” radius / 5/8” radius

4) Hinge Leaf Thickness: Standard economy: 3/32” / Standard Commercial: 1/8” / Heavy Duty Commercial 3/16”

5) Lock Hole size: 2-1/8” or 1” **Backset:** 2-3/8”/ 2-3/4” /1-1/2” /5”

Edge Plate size: _____ x _____ x _____ - pls send sample

6) Dead Bolt Hole Size: 3/4” / 1”/ 2-1/8” **Backset:** 2-3/8”/ 2-3/4” /1-1/2” /5”

No edge prep for all lock holes!!!!!! (face hole & edge hole only)

(For fire doors, lock holes must be apart 6” centre to centre)

(Only exception: 20minute door with Schlage Hardware: 4” between lock holes & lock hole or lock hole & lite)

7) Handing: RH(LHR) LH(RHR)

Italdoor and Woodworking Ltd
 Tel (416)-780-9820 or Fax (416)-780-9822

Customer’s Signature _____

Page ___ of ___

Contact w/ Questions: _____(give Cell Number w/ Message Centre, if any info not clear / available, work will not be done)
 If there are any discrepancies, if any numbers is unclear, or suspect in any way, we will not drill, we will send door un-drilled - no fire lable will be issued. Full price will be charged for partial work, if full machining could not be done due to improper information. To Avoid this, Fill out form in full, describe door frame in detail. Give frame vs door details above.

Form 2 – Machining for Hinges & Mortise locks

Fill in hardware placements only if custom, if std imperial / metric / Ital, advise in line 1.

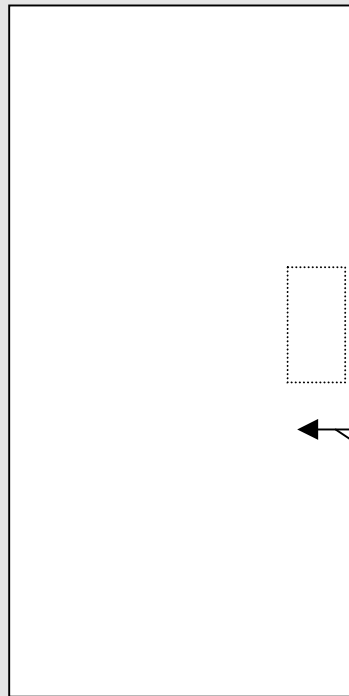
Customer Name:

Order #

Door #

Exact Door Width (Wide Side, Bevelled 2 Sides)

Top Door to Top of each Hinge.



Top Door to Top Pocket

Top Door to Bottom of Pocket

Exact Door Height

Depth Pocket: 4-5/8"
Thickness Pocket:

Frame Rebate Size: x (Note rebate Should be 3/16" wider & 1/2 - 3/4" taller than door size)

Actual Door Size is listed. Maximum Undercut for fire doors is 3/4" non-combustible sill. Allow 3/8" above sill.

() Italdoor standard hardware prep, will match new wood frame(if this is case, write "any" in boxes above, chose sizes below)

() New hollow metal frame metric ie: Frame 900 x 2150, door 35-5/16" x 84" x 1-3/4

() New hollow metal frame imperial ie: Frame 36", door 35-13/16" x 83-1/8" x 1-3/4

() Prep per above, tolerance 1/16"

2) Hinge Size 3x3" 3-1/2 x 3-1/2" 4x4" 4-1/2 x 4"" 5x4" Continuous No prep

(For fire door, minimum 4x4", & minimum 3 hinges per door) (hinge height x hinge depth)

3) Hinge Tip Square / 1/4" radius / 5/8" radius

4) Hinge Leaf Thickness: Standard economy: 3/32" / Standard Commercial: 1/8" / Heavy Duty Commercial 3/16"

5) Pocket Thickness: 3/4" 1" **Pocket Depth:**

Face Plates & function Holes are not drilled.

Note: 3/8" offset of strike is ignored, measurement from top of door to top pocket & to bottom pocket is required.

(For fire doors, lock holes must clear each other & lites by 5-1/2")

(Only exception: 20minute door with Schlage Hardware: 4" between lock holes & lock hole or lock hole & lite)

7) Handing: RH(LHR)

LH(RHR)



Italdoor

Tel (416)-780-9820 or Fax (416)-780-9822

Customer's Signature

Page ___ of ___

Contact w/ Questions: _____ (give Cell Number w/ Message Centre, if any info not clear / available, work will not be done)

If there are any discrepancies, if any numbers is unclear, or suspect in any way, we will not drill, we will send door un-drilled - no fire lable will be issued. Full price will be charged for partial work, if full machining could not be done due to improper information. To Avoid this, Fill out form in full, describe door frame in detail. Give frame vs door details above.